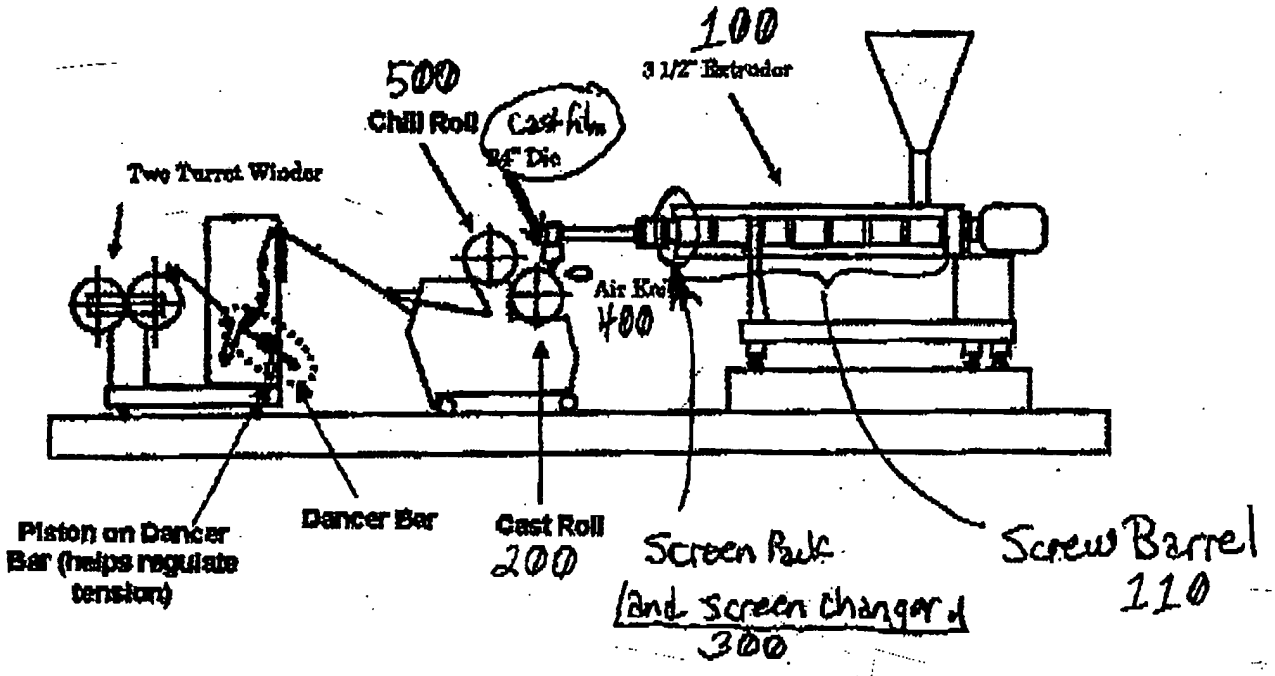
100
3 1/2" Extruder
500
Chill Roll
Cast film
24" Die
Two Turret Winder
Air Knife
400
Piston on Dancer Bar (helps regulate tension)
Dancer Bar
Cast Roll
200
Screen Pack
and Screen Changer
300
Screw Barrel
110

Figure 1